



AlCrNX Coated

**Variable Index, 4-Flute, Ball End, Fractional, 38° Helix**

Cutter Ø	Decimal Equiv	Flute Length	OAL	Shank Ø	AlCrNX Coated Part #
1/8	.1250	1/2	1-1/2	1/8	<a href="#">REX4300</a>
5/32	.1563	9/16	2	3/16	<a href="#">REX4301</a>
3/16	.1875	9/16	2	3/16	<a href="#">REX4302</a>
1/4	.2500	3/4	2-1/2	1/4	<a href="#">REX4304</a>
5/16	.3125	13/16	2-1/2	5/16	<a href="#">REX4305</a>
3/8	.3750	7/8	2-1/2	3/8	<a href="#">REX4306</a>
7/16	.4375	1	2-3/4	7/16	<a href="#">REX4307</a>
1/2	.5000	1-1/4	3	1/2	<a href="#">REX4308</a>
5/8	.6250	1-3/8	3-1/2	5/8	<a href="#">REX4310</a>
3/4	.7500	1-5/8	4	3/4	<a href="#">REX4311</a>



AlCrNX Coated

**Variable Index, 4-Flute, Ball End, Metric, 38° Helix**

Cutter Ø	Decimal Equiv	Flute Length	OAL	Shank Ø	AlCrNX Coated Part #
6MM	.2362	13	57	6	<a href="#">REX4653</a>
8MM	.3150	19	63	8	<a href="#">REX4654</a>
10MM	.3937	22	72	10	<a href="#">REX4655</a>
12MM	.4724	26	83	12	<a href="#">REX4656</a>
16MM	.6299	34	92	16	<a href="#">REX4657</a>
20MM	.7874	38	104	20	<a href="#">REX4658</a>

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	-0.0001, -0.0004	+0.000, -0.001

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	-0.0025, -0.0100	+0.000, -0.025



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Tool application data pages 213-214.